

Work Order ID 57901

April 20, 2010



Page 1

Item ID:

Revision ID:

Item Name:

Draw Nbr:

Start Date: 4/20/10 7:10: Start Qty: 1.00



Revision Nbr:

Required Date: 4/21/10 Reqd Qty: 1.00

Reference: ECN10-529

Cust Item ID:

Customer ID:

Description: Update kits in stock: D350-578
Add paperwork DSI 9506 to
D350-578-011 & D350-578-021
per ECN10-529

Sales Order:

Approvals:

Process Plan: W

Date: _____

Tooling: _____

Date: _____

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Hours

QC 21 - 10/04/23 HJ

BS 10-4-20

(13)

April 20, 2010 8:18:12 AM

Shop Packet Print

Page 1 of 1

List Lots

April 20, 2010 8:18:57 AM

Page 1 of 1

Criteria : Item ID: 'D350-578-011', 'D350-578-021' All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
D350-578-011 Bearpaw	HONG KONG FG	37793	2/16/10	5.0000		QC21	CHG005	Paperwork not updated in HK
	Main Warehouse FG011	55074	4/13/10	2.0000		QC21	CHG005	10-4-22 SP
	Main Warehouse FG011	55904	3/16/10	4.0000		QC21	CHG005	16-4-22 SP
			Total:	11.0000				
D350-578-021 Bearpaw	Main Warehouse FG011A	47762	3/16/10	2.0000		QC21	CHG005	10-4-2 SP
	Main Warehouse FG011A	52554	3/16/10	5.0000		QC21	CHG005	10-4-2 SP
			Total:	7.0000				

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D350-578 REV. F AND EARLIER
AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D350-578 REV. 1 AND EARLIER

REF TCCA STC SH93-4

REF FAA STC SR00028NY

REF FAA STC SR00028NY

REF EASA STC EASA.IM.R.S.01389

TO ENSURE COMPATIBILITY BETWEEN THE D350-578-011/-021 BEARPAW INSTALLATION AND EXISTING AERAZUR FLOAT SYSTEM, CUSTOMERS ARE ENCOURAGED TO PROCURE DSI-9506-011 KIT LISTED BELOW AND PERFORM THE FOLLOWING DEVIATIONS ON INSTALLATION. REFER TO FIGURE 1.

1. MOVE EACH D2432F/D2672F BEARPAW AFT BY 1.50" MAX;
2. SUBSTITUTE AFTMOST D2438 CLAMP WITH TWO D3171-1 ANGLES TRIMMED TO FIT THE AERAZUR FLOAT CLAMPS ON EACH D2432F/D2672F BEARPAW;
3. ADD EXTRA HOLES/COUNTERBORES (Ø0.260" THRU, C'BORE Ø0.930" x 0.300" DEEP FROM BOTTOM) ON EACH D2432F/D2672F BEARPAW TO MOUNT CENTER D2438 CLAMP TO CLEAR AFT CROSSTUBE SADDLE.

IN ALL OTHER RESPECTS, INSTALL THE D350-578-011/-021 BEARPAW INSTALLATION PER INSTALLATION INSTRUCTIONS D350-578 REV. F OR EARLIER.

PARTS LIST

QTY -011	PART NUMBER	DESCRIPTION
X	DSI-9506-011	INSTALLATION MOD KIT
4	D2274	RADIUS BLOCK
4	D2529	WASHER
4	D3171-1	ANGLE
4	AN4-12A	BOLT
4	AN960JD416	WASHER
4	MS21042L4	NUT

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: *[Signature]*
D. SHEPHERD (DE # 02)
DATE: 10.02.26
CERT. NO.: SH93-4
ISSUE NO.: 7

A	NEW ISSUE	MB	10.02.26
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>[Signature]</i>		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9506	SHEET 1 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	INSTALL MODIFICATION	NTS
DATE	10.02.26	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

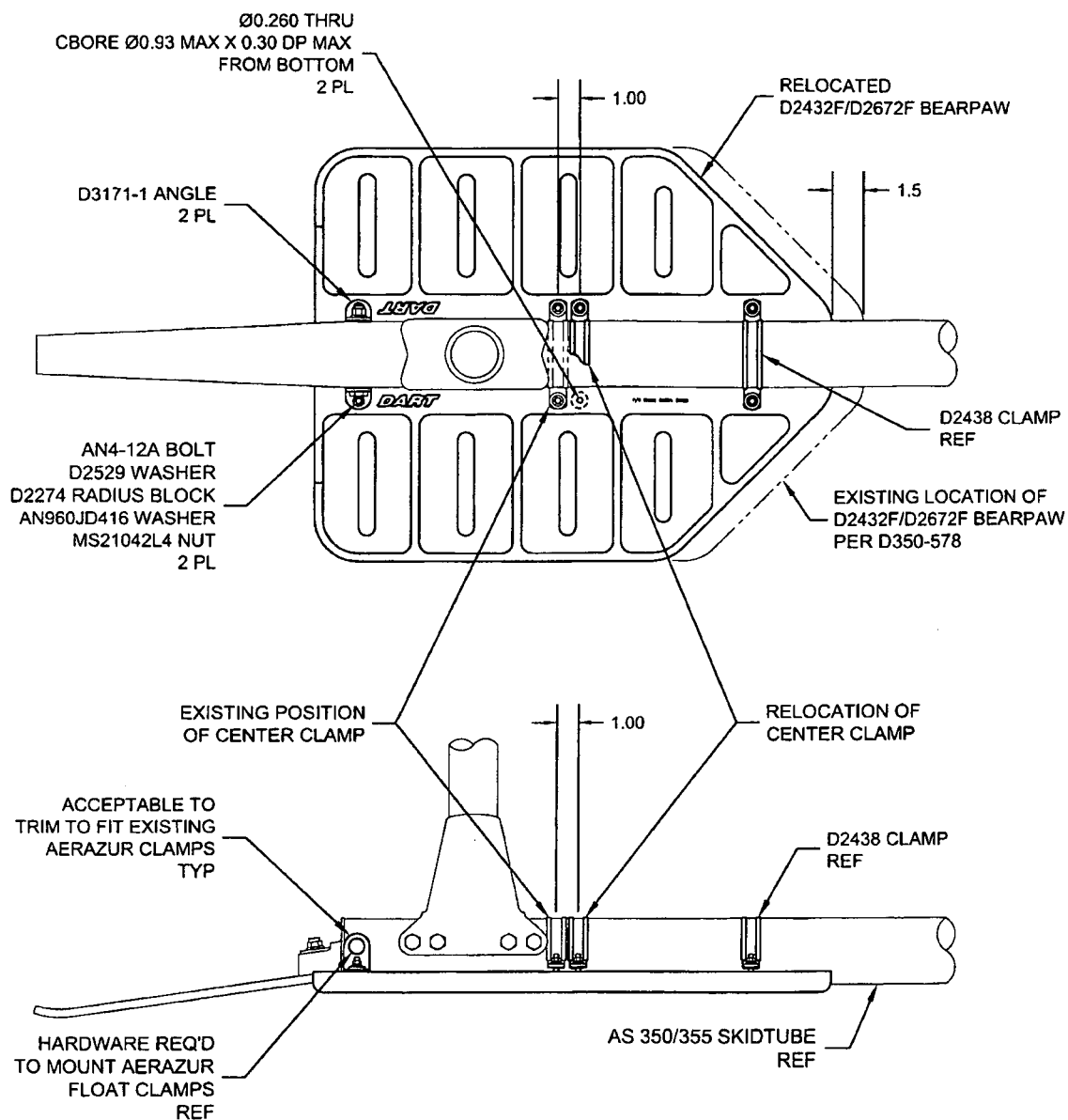


FIGURE 1: INSTALL MOD
(AERAZUR FLOAT AND HARDWARE NOT SHOWN FOR CLARITY)

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
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D. SHEPHERD (DE # 02)

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APPROVED	<i>[Signature]</i>
DE APPR.	<i>[Signature]</i>
DATE	10.02.26

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. REV. A
DSI 9506 SHEET 2 OF 2
TITLE SCALE
INSTALL MODIFICATION NTS

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